

Investigation Report for Bursting of Arkray 01-11138 Packaging Bottom

CONTROL No:	IRF - 0029			REJECT PERCENTAGE:	26.67%
REJECT QTY:	8	LOT QTY:	30		

DIRECT CAUSE	W1	Unbalance application of ejector sponge.
	W2	Layouting of rubber sponge with Eperen cushion as ejector.

PRODUCTION ACTION PLAN

CORRECTIVE ACTION	Back to zero on layout of ejector sponge using only green sponge.	PIC:	Production Tooling	TARGET DATE:	250124
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